



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAR 28 2018

D350-567-031
Job Sheet 175049



502065

Part No: D350-567-031

Job Qty: 1 ea

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP
REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 29 2018
110	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging1-3		MAR 29 2018
120	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC4		
125	DC	1 pcs	4/9/18	4/9/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	4/9/18	4/9/18	0.00	0.00	QC21		APR 03 2018

Part Op 110 - cut as per drawing
Descriptions:

F9034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019388
AN526C632R12	Screw	8 Ea (8 ea)	90-Start up Operation	5024841
D3210-1	Doubler For Interior Window -015 & -025	1 Ea (1 ea)	90-Start up Operation	F158533
D3211-1	Bracket For Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5039786
D3212-1	Replacement Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	F164117
D3213-041	Replacement Interior Door For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5038050
D5420-1	Doubler Plate	1 Ea (1 ea)	90-Start up Operation	5049455
MS20426AD3-5	Rivet	8 Ea (8 ea)	90-Start up Operation	F4533
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	90-Start up Operation	5018536
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	90-Start up Operation	5041665
MS20470AD4-7	Rivet, Universal Head	20 Ea (20 ea)	90-Start up Operation	F4134376-1
MS21042L06	Nut	8 Ea (8 ea)	90-Start up Operation	5019379
MS21062L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5041180
NAS1149DN632J	Washer	8 pcs (8 ea)	90-Start up Operation	5024482
D2463-0450	1/2" Seal-0.450"	1 Ea (1 ea)	90-Start up Operation	5011847

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CART
AEROSPACE

Container No: S056831



Part: D350-567-031
Job No: 175049
Serial No/Batch: S056831
Revision:
Inspector:

Date: 03/29/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	166	0
	AN526C632R12	8	195	0
	D2463-0450	1	5	0
	D3210-1	1	6	0
	D3211-1	1	4	0
	D3212-1	1	5	0
	D3213-041	1	6	0
	D5420-1	1	20	0
	MS20426AD3-5	8	8,354	0
	MS20470AD4-5	40	3,686	0
	MS20470AD4-6	90	4,695	0
	MS20470AD4-7	20	2,628	0
	MS21042L06	8	409	0
	MS21062L3	4	23	0
	NAS1149DN632J	8	414	0
Part Specifications				
Specifications could not be found.				

Plex 3/27/18 8:40 AM dart.lacelle.linda



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002065	S056824	AN3-4A	Bolt	S019388	ST350	4
002065	S056825	AN526C632R12	Screw	S024841	ST327	8
002065	S056421	D2463-0450	1/2" Seal-0.450"	s011847	ST639	1
002065	F158533	D3210-1	Doubler For Interior Window -015 & -025		ST438	1
002065	S056830	D3211-1	Bracket For Interior Window For -015 & -025	s039786	ST438	1
002065	S056829	D3212-1	Replacement Interior Window For -015 & -025	f164117	ST437	1
002065	S056828	D3213-041	Replacement Interior Door For -015 & -025	s038050	ST437	1
002065	S056827	D5420-1	Doubler Plate	s049955	ST162	1
002065	S056506	MS20426AD3-5	Rivet	F4533	GA007	8
002065	S056486	MS20470AD4-5	Rivet, Universal Head	s018536	ST311	40
002065	S056468	MS20470AD4-6	Rivet, Universal Head	S041165	ST310	90
002065	S056467	MS20470AD4-7	Rivet, Universal Head	FM134376-1	ST310	20
002065	S056460	MS21042L06	Nut	S019379	ST303	8
002065	S056448	MS21062L3	Nut Plate	s041170	ST300	4
002065	S056436	NAS1149DN632J	Washer	S024482	ST265	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/29/18 12:50 PM Dart.joly.jocelyne

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

EDIT 5.0/25.7 PARTS LIST:

For customers with kits D350-567-013/-015/-017/-023/-025/-027/-117 @ CHG002 and earlier,
 Customers with kits D350-567-111 @ CHG006 and earlier,
 Customers with kits D350-567-115 @ CHG004 and earlier,
 Customers with kits D350-567-031/-031B/-111B/-115B @ CHG001 and earlier,
 Procure kit DSI 9745-011

Item	Qty -011	Part Number	Description
	X	DSI 9745-011	FIRE EXTINGUISHER RELOCATION KIT
1	1	D5420-1	DOUBLER PLATE
2	4	AN3-4A	HEX HEAD BOLT
3	8	MS20426AD3-5	CSK RIVET
4	4	MS21062L3	NUTPLATE

For customers with kits D350-567-013/-015/-017/-023/-025/117 @ CHG003 and later,
 Customers with kits D350-567-111 @ CHG007 and later,
 Customers with kits D350-567-115 @ CHG005 and later,
 Customers with kits D350-567-031/-031B/-111B/-115B @ CHG002 and later,
 Refer to Installation Instructions D350-567 and ICA-D350-567 and update the parts list as follows:

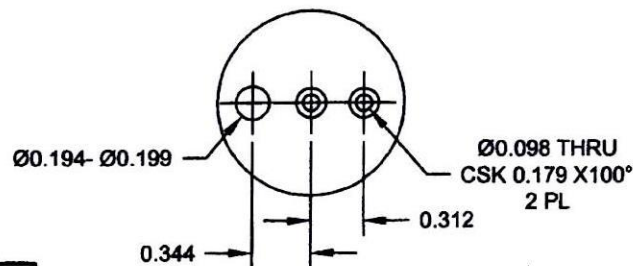
EDIT 5.0 ADD:

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
			1	1	D5420-1	DOUBLER PLATE
			4	4	AN3-4A	HEX HEAD BOLT
			8	8	MS20426AD3-5	CSK RIVET
			4	4	MS21062L3	NUTPLATE

EDIT 4.0/25.5 WEIGHT AND BALANCE:

*Note: Does not include fire extinguisher weight

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI 9745-011 (Primary Location)	0.1 lb	+1.6 in	+16 in lb	72.2 in	7.2 in lb
Fire Extinguisher Relocation Kit	0.05 kg	+0.04 m	+0.02 m kg	1.83 m	0.1 m kg
DSI 9745-011 (Alternate location)	0.1 lb	-4.4 in	-44 in lb	65.4 in	6.5 in lb
Fire Extinguisher Relocation Kit	0.05 kg	-0.11 m	-0.01 m kg	1.66 m	0.1 m kg

**DETAIL A**

(NUT PLATE HOLE PATTERN)

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-Q-01

APPROVED

BY: *[Signature]*
 D. SHEPHERD (DE # 02)

DATE: 16.04.06
 CERT. NO.: SH92-18
 ISSUE NO.: 6

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9745 SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	ALTERNATE FIRE EX LOCATION NTS
DATE	16.04.06	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.